- -

Repair Parts and Maintenance Guide

Crown® Flushometer

Crown® II (Obsolete)



0332034

0332005

0332028

0332029

3332003

3332013

3332004

3332005

3332017 3332016

TABLE TO THE RIGHT.

3B.

4.

CR-120

CR-113

CR-113

CR-113

_	Ē		NOTE: Crown II is No Longer Available As A Complete Assembly. Repair Parts Remain Available For A Limited Time.					
_		Crown [®]						
	1	shown						
			3A-0 21 22 23 20-07					
			7 16B 16A					
	f							
		5B						
		J. J.						
	CROWN®	D	3B 14					
10B	~0 ⁶	6B						
		8	TAILPIECES, CONTROL STOPS					
	9 ∨ 5A 9B ⊥		AND FLUSH CONNECTIONS					
-90	WN II®		For additional					
CN	600		information on tailpieces, control					
(M)		6A	stops and flush					
	\ 9A 10A		connections see Showerheads. Parts					
	and Accessories Tab.							
NOTE	: For Crown 1	flushometers						
	to 2004, plea ometer sectio		aval					
nuono			PVDSF Satin Chrome					
		Click Pr Code I	00001					
DVB.	ts list	<u>Code</u> I Purcha	se Part					
Item								
No.	Code No.	Part No.	Description					
1.	0332006	CR-116	CP Cover					
2.	0332030 0332045	CR-133 CR-132-A	Cover O-ring CP Handle and Cover Trim Ring Kit (Includes items					
Э.	0332043	01-132-A	3A & 3B) (CROWN® II ONLY)					
	0332046	CR-132-A	PVDPB Handle and Cover Trim Ring Kit (Includes items 3A & 3B) (CROWN [®] II ONLY)					
	0332048	CR-132-A	PVDBN Handle and Cover Trim Ring Kit (Includes items 3A & 3B) (CROWN® II ONLY)					
	0332049	CR-132-A	PVDSF Handle and Cover Trim Ring Kit (Includes					
			items 3A & 3B) (CROWN [®] II ONLY)					
3A.	0332035		items 3A & 3B) (CROWN® II ONLY) Cover Trim Ring (CROWN® ONLY)					
3A.	0332035 0332009	CR-134 CR-120	Cover Trim Ring (CROWN® ONLY)					
3A.		CR-134						
3A.	0332009	CR-134 CR-120	Cover Trim Ring (CROWN® ONLY) PVDPB Cover Trim Ring (CROWN® II ONLY)					

PVDSF Cover Trim Ring (CROWN® II ONLY)

PVDPB Handle Trim Ring (CROWN® II ONLY)

PVDBN Handle Trim Ring (CROWN® II ONLY)

PVDSF Handle Trim Ring (CROWN® II ONLY)

CR-1004-A Piston Kit - 1.6 gpf (6.0 Lpf) Water Closet

CR-1011-A Piston Kit - 1.28 gpf (4.8 Lpf) Water Closet

CR-1005-A Piston Kit - 1.0 gpf (3.8 Lpf Urinal

CR-1006-A Piston Kit - 0.5 gpf (1.9 Lpf) Urinal CR-1015-A Piston Kit - 0.25 gpf (1.0 Lpf) Urinal

CR-1014-A Piston Kit - 0.125 gpf (0.5 Lpf) Urinal ALL PISTON KITS INCLUDE MAIN SEAT (see item 4 table to right) AND CR-124-A INSIDE COVER ASSEMBLY AS SHOWN IN ITEM 4. PISTON KIT COMPONENTS

NOTE: Crown II is No Longor Available

Item			Purchase Part
	Code No.	Part No.	Description
	0302353	B-30-A	ADA-Compliant Handle Assembly CP
		B-30-A B-73-A	ADA-Compliant Handle Assembly CP
	0302390		
-	3332006	CR-1007	Handle Repair Kit
	3302306	B-51-A	Handle Repair Kit
	5301139	A-31	Handle Gasket – 48/pkg
	0302389	B-74-A	Handle Grip Sub-Assembly ADA
-	0302309	B-56	Sleeve
	0302109	B-7-A	CP Socket Assembly
-	0302354	B-53	Handle Socket
10B.	0301082	A-6	CP Handle Coupling
11.	3393004	V-600-AA	3/4" x 9" (19 x 229 mm) Vacuum Breaker - 6/pkg
	3393006	V-600-AA	1-1/4" x 9" (32 x 229 mm) Vacuum Breaker - 6/pkg
	3393007	V-600-AA	1-1/2" x 9" (38 x 229 mm) Vacuum Breaker - 6/pkg
12.	3323182	V-651-A	High Back Pressure Vacuum Breaker Repair Kit
13.	3332000	CR-1008-A	3/4" (19 mm) Spud Coupling Assembly
	3332001	CR-1009-A	1-1/4" (32 mm) Spud Coupling Assembly
	3332002	CR-1010-A	1-1/2" (38 mm) Spud Coupling Assembly
13A.	SEE SLIP J	IOINT GASKE	ETS AND RINGS TABLE ON BOTTOM, PAGE 25
14.	0308676	H-550	Stop Coupling
15.	0308801	H-551-A	Adjustable Tailpiece (2-1/16" (52 mm) long)
16A.	5308696	H-553	0-ring – 24/pkg
16B.	5308381	H-552	Locking Ring – 12/pkg
17.	0388000	H-700-A	1" Screwdriver Bak-Chek® Stop CP
	0388001	H-700-A	3/4" Screwdriver Bak-Chek® Stop CP
18.	3308853	H-541-ASD	Control Stop Repair Kit ⁺
	3308856	H-543-ASD	Control Stop Repair Kit [‡] for 3/4" Stops H-600, H-640
19.	0308612	H-622	CP Bonnet †
	0308843	H-577	CP Bonnet [‡] – OBSOLETE
20.	3308840	H-573-A	Locking Vandal Resistant Control Stop Cap includes
			H-573 Stop Cap CP and H-648 Friction Ring ⁺
	0308848	H-582	Locking Vandal Resistant Control Stop Cap CP ⁺
21.	3308651	H-651	Vandal Resistant Control Stop Cap Assembly [†]
22.	3308866	H-574	Control Stop Cap w/Bumper (-YO Variation) *
23.	3308867	H-576	Control Stop Cap w/Extended Bumper
			(-YG Variation) ⁺
_	0305190	EL-190-A	Handle Adapter (manual only) for Optima® version
			(not shown) to convert to manual

† For use w/H-700-A 1'' & 3/4" and H-600-A 1'' Screwdriver Bak-Chek® Control Stops. ‡ For use w/H-600-A 3/4" Screwdriver Bak-Chek® Control Stops.

ITEM 4. PISTON KIT COMPONENTS

ltem	Code No.	Part No.	Description	
Α.	0332000	CR-124-A	Inside Cover Sub-Assembly	/
В.	***	***	Piston Cover	А(
C.	5332095	CR-68-A	Molded Cup – 12/pkg	
D.	5328019	SH-406	Spring – 12/pkg	В ———
E.	***	***	Relief Valve	<u> </u>
F.	0307116	G-95	Relief Valve Seat	
G.	***	***	Piston Body	D
H.	0332013	CR-125-A	Main Seat – 6/pkg (1.0 gpf and 0.5 gpf)	E
	0332120	CR-167-A	Main Seat – 6/pkg (Water Closets ONLY)	G
	0332126	CR-170-A	Main Seat – 6/pkg (0.25 gpf and 0.125 gpf)	H
Ι.	0307210	G-85	Filter O-ring	· · ·
J.	0305135	EL-110	O-ring (for use with CR-125-A main seat ONLY)*	J —— C
	0308958	H-589	O-ring*	

* Components are NOT interchangeable *** Indicates component is NOT available separately

The information contained in this document is subject to change without notice.



Crown[®] Flushometer

Crown® II (Obsolete)

TROUBLESHOOTING GUIDE

IMPORTANT:The CROWN® flushometer is engineered for quiet operation. Excessive water flow creates noise, while too little water flow may not satisfy the needs of the fixture. Proper adjustment is made when plumbing fixture is cleansed after each flush without splashing water out from the lip AND a quiet flushing cycle is achieved.

Never open control stop to where the flow from the valve exceeds the flow capability of the fixture. In the event of a valve failure, the fixture must be able to accommodate a continuous flow from the valve.

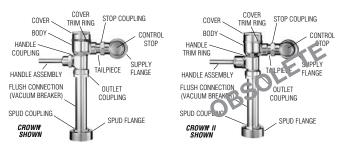
ATTENTIONINSTALLERS:With the exception of the control stop inlet, **DO NOT USE** pipe sealant or plumbing grease on any valve component or coupling! To protect the chrome or special finish of Sloan flushometers, **DO NOT USE** to the tools to install or service these valves. Use our A-50 Super Wrench or other smooth-jawed wrench to secure couplings. Regulations for low consumption fixtures (1.6 gpf/6.0 Lpf closets and 1.0 gpf/3.8 Lpf urinals) prohibit use of higher flush volumes.

1. Valve DOES NOTfunction.

- A. Control stop or main valve is closed. Open control stop or main valve.
- B. Handle assembly is worn. Install Sloan handle repair kit, or replace handle.
- C. Relief valve is worn and sticking in UP position. Replace piston.

2. Insufficient volume of water to adequately siphon fixture.

- A. Control stop not open enough. Adjust control stop for desired delivery of water.
- B. Urinal piston parts inside a closet valve. Replace piston parts with proper closet piston.
- C. Low consumption valve installed on a non-low consumption fixture. Replace with proper flushometer. Crown [®] flushometers are not available with flush volume higher than 1.6 gpf/6.0 Lpf.
- D. Inadequate volume or pressure at supply. Increase water pressure or supply (flow) to valve. Consult factory for assistance.



3. Length of flush too short (short flushing) or valve closes off immediately.

- A. Piston assembly is not hand-tight. Screw the assembly hand-tight.
- B. Enlarged bypass orifice from corrosion or damage. Install NEW inside parts kit to correct problem and update flushometer.
- C. Urinal piston in closet flushometer. Replace piston with proper closet piston.
- D. Low consumption piston installed in non-low consumption fixture. Replace with proper flushometer. Crown [®] flushometers are not available with flush volume higher than 1.6 gpf (6.0 Lpf).
- E. Handle assembly worn. Install Sloan handle repair kit.

4. Length of flush too long (long flushing) or fails to close off.

- A. Piston is not seating properly or bypass orifice is clogged because of foreign material, or bypass orifice is clogged by an invisible gelatinous film from "over-treated" water. Disassemble the working parts and wash thoroughly. NOTE: Size of the orifice in the bypass is of utmost importance for the proper metering of water into the upper chamber of the valve. DO NOT enlarge or damage this orifice. Replace piston if cleaning does not correct problem.
- B. Line pressure has dropped and is not sufficient to force relief valve to seat. Shut off all control stops until pressure has been restored, then open them again.
- C. Main seat is fouled with debris or is worn. Clean or replace main seat.

5. Leaking at handle assembly.

- A. The B-85 seal may have deteriorated. Install new B-85 seal. NOTE: The B-85 seal will easily slide onto the bushing if it is wet.
- B. Handle gasket has been omitted. Install A-31 handle gasket or Sloan handle repair kit.
- C. Valve handle bushing is worn. Install Sloan handle repair kit.

CARE AND CLEANING

DO NOT USE abrasive or chemical cleaners (including chlorine bleach) to clean flushometers that may dull the luster and attack the chrome or special decorative finishes. Use **ONLY** mild soap and water, then wipe dry with clean cloth or towel.

While cleaning the bathroom tile, the flushometer should be protected from any splattering of cleaner. Acids and cleaning fluids will discolor or remove chrome plating.

When assistance is required, please contact Sloan Technical Support at: 1-888-SLOAN-14 (1-888-756-2614).

For the Best Deals, Purchase Your Sloan Flush Valve Replacement Parts at Air Delights!





10500 SEYMOUR AVE. - FRANKLIN PARK, IL 60131 PHONE: 1-800-9-VALVE-9 - FAX: 1-800-447-8329 http://www.sloanvalve.com



11170 SW 5TH STREET, SUITE 100 - BEAVERTON, OR 97005 PHONE: 1-800-440-5556 - FAX: 1-503-643-8224 http://www.airdelights.com - Customer_Service@AirDelights.com

Piston	Wate	r Closet	Urinal			
Identification Chart	CR-1004-A	CR-1011-A	CR-1005-A	CR-1006-A	CR-1015-A	CR-1014-A
Piston	3332003	3332013	3332004	3332004	3332017	3332016
Color Cap Color	1.6 gpf (6.0 Lpf)	1.28 gpf (4.8 Lpf)	1.0 gpf (3.8 Lpf)	0.5 gpf (1.9 Lpf)	0.25 gpf (1.0 Lpf)	0.125 gpf (0.5 Lpf)
Stem Grooves Barrel (Large Ribs or Small Ribs)						
Cap Color	Green	Deep Purple	Yellow	Red	Burgundy	Pink
Piston Color	Green	Green	Clear	Clear	Burgundy	Burgundy
Barrel	Large Ribs	Large Ribs	Small Ribs	Small Ribs	-	-
Seat Color	Green	Green	Black	Black	Burgundy	Burgundy
Grooves	2	0	1	3	1	3